



CREST PRODUCTS CORPORATION

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**PRODUCT
BULLETIN**

DPM 6047

CREST 723 A & B

DESCRIPTION

Crest 723 is a two-part, modified epoxy adhesive system. This special purpose formulation does not contain asbestos. The product is intended for use in applications where products containing asbestos are presently being used. Excellent bond strength is developed between many types of substrates.

PHYSICAL PROPERTIES

Form	Thick Paste
Color	"A" - light blue "B" - light tan Mix - blue
Viscosity	"A" - 300,000-360,000 cps at 24°C "B" - 10,000-15,000 cps at 24°C
Mix Ratio	Mix 19 parts B with 100 parts A
Working Time	25-30 minutes at 24°C
Cure Cycle	24 hours at 24°C
Tensile Shear Strength MMM-A-132	3000 psi at 24°C after 7 days at 24°C
Hardness (Shore D) ASTM-2240-68	87

SURFACE PREPARATION

Optimum performance properties are obtained when the surface to which the Crest 723 A & B is to be applied is carefully prepared. In all instances, the surfaces (metal, glass, wood, FRP, etc.) should be clean, dry and dust free. Metals require etching or other surface preparations for optimum results.

SAFETY NOTE

This product is for industrial use only. As with all products of this nature, avoid prolonged breathing of vapors from the container during mixing and use operations. Use in areas with

SAFETY NOTE (cont'd)

adequate ventilation. Avoid direct skin contact or ingestion. Gloves and protective clothing are recommended when using this product. In the event of skin contact, wash affected area with soap and water. In the event of ingestion, induce vomiting and obtain medical attention. In the event of eye contamination, flush eye with water and obtain medical attention.

NOTE

Product data and parameters cited herein have been obtained by Crest Products Laboratories using materials under carefully controlled conditions. Data of this type should not be used by production fabricators as design parameters but may be considered as being indicative of ultimate properties obtainable.